DRAWING SIZE C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
F	NOR M5Q2017 / 950424	950809	DR
G	NOR R9K2074/991116	991215	BAC
H	NOR R1K2038 010713	010731	RLV
J	NOR R1K2077 020201	020226	RLV
K	NOR RQ2036/021218	030702	KMC

PACKING COMPONENTS

INK
NOTES 2, 6
BOX, INNER - 9325893
PARTITION, HALF-SLOTTED - 9325892
BAG, BARRIER - 9325894-1
14 1/2 MIN OPEN FACE X 16 3/4 MIN DEEP
NOTE 3
STRIP, SEALING - 9325894-2
2. MIN WIDE X 13 1/2 LONG ADVISORY
NOTE 4
25 - CARTRIDGE, M781
FILLERS - 9325894-3
8 1/2 SQUARE
NOTES 2, 5
LABEL - 9325894-4
2. X 4. APPROX
NOTE 7

PACKING INSTRUCTIONS

P1 - ALL MATERIAL SHALL BE THOROUGHLY DRY AT TIME OF PACKING.
P2 - PLACE 2 FILLERS IN BOTTOM OF INNER BOX.
P3 - INSERT HALF-SLOTTED PARTITION IN INNER BOX.
P4 - PACK 25 CARTRIDGES, NOSE DOWN, IN THE INDIVIDUAL CELLS.
P5 - PLACE ADDITIONAL FILLERS ATOP CONTENTS AS REQUIRED TO INSURE TIGHT PACKING.
P6 - CLOSE BOX AND APPLY SEALING STRIP IN ACCORDANCE WITH PARA. 6.2.2.6 CLOSURE METHOD 2B6 OF ASTM D1974.
P7 - STENCIL/STAMP MARKING OR ATTACH LABEL WITH MARKING TO INNER, BOX, LOCATING CENTRALLY ON A TOP FLAP.
P8 - BLUNT ALL CORNERS OF BOX, AND INSERT IN BAG.
P9 - EXHAUST ALL EXCESS AIR WITHIN BAG AND SEAL IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS WITH SEAL LOCATED AT EDGE OF BAG TO PROVIDE FOR A MINIMUM OF TWO SUBSEQUENT SEALS IF REQUIRED.
P10- THE SEALS SHALL COMPLY WITH THE HEAT SEAL TEST OF SPEC MIL-STD-2073-1, APPENDIX G.
P11- FOR PACKING OF LIGHT BOXES SEE DRAWING 9325874.

NOTES:-
1- SPEC MIL-A-2550 APPLIES.
2- QUANTITY:- AS REQUIRED.
3- MATERIAL:- BARRIER MATERIAL, TYPE 1, CLASS E, SPEC MIL-DTL-117
4- MATERIAL:- TAPE, PRESSURE-SENSITIVE ADHESIVE, PAPER, SPEC ASTM D5486-93, TYPE V.
5- MATERIAL:- FIBERBOARD, TYPE CF, CLASS DOMESTIC, VARIETY SW, GRADE 125, "B" FLUTE, SPEC ASTM D4727
6- MATERIAL:- INK, MARKING, STENCIL, BLACK, TYPE II, III, OR IV, SPEC A-A-208.
7- MATERIAL:- GUMMED PAPER (WHITE), COMMERCIAL. WEIGHT (UNGUMMED) 32. LB PER 1000 SHEETS, 17. X 22. INCHES

MARKING INSTRUCTIONS

M1- MARK LABEL OR INNER BOX, AND ONE SURFACE OF BAG AS FOLLOWS:

"25 - CARTRIDGE 40 MM PRACTICE M781"
"LOT [ ]" ← NOTE M2

M2- INSERT LOT INTERFIX NUMBER.
M3- SIZE OF LETTERS AND FIGURES 1/4 INCH MIN.

REUSE
REUSE OF PACKING MATERIALS (EXCEPT FOR BARRIER BAGS) IS PERMISSIBLE IF CONSIDERED ECONOMICALLY FEASIBLE AND IN REUSEABLE CONDITION BY THE PROCURING ACTIVITY. FOR REUSE INSTRUCTIONS SEE DRAWING 8796522.

PART NO. 9325894

NEXT ASSY	USED ON
9325896	M781

APPLICATION

MECHANICAL PROPERTIES: YP, TS, EL2, RA, BH, RH

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ±
THIRD ANGLE PROJECTION

ORIGINAL DATE OF DRAWING 77-08-30
DRAFTSMAN E.B. CHECKER
ENGR G.H. ENGR
ENGR ENGR
SUBMITTED J.M. SPILMAN
APPROVED P. KORMAN

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PACKING AND MARKING FOR BOX, INNER

SIZE C | CODE IDENT NO. 19200 | 9325894
SCALE | UNIT WT. | SHEET

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RCAD 890901

LATEST REVISION CAD GENERATED AT DRFI, MALVERN (KB31)