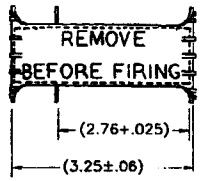
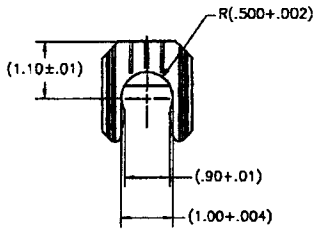
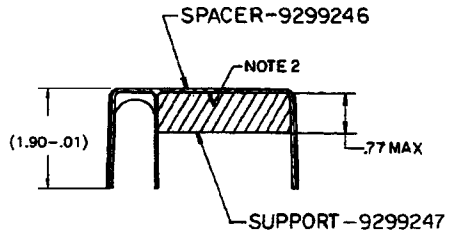
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	ERR 7700046-4	77-01-24	
B	NOR M3K2023/890811	900213	
C	NOR M1K2840, 92-02-07	920401	
D	NOR M3J3002/930412	930518	
E	NOR R7K2009/970407	970505	DR
F	NOR R7K2054 980121	980213	JB
G	NOR R9J2080/000110	000215	BAC
H	NOR R9J9311/000424	000523	BAC
J	NOR R0J2068 010118	010315	TPT
K	NOR R2K2032/020826	020924	HJS







NOTES:
1- APPLICABLE STANDARDS/SPECIFICATIONS:
A. MIL-STD-100
B. ANSI Y14.5-1982
C. MIL-A-2550

2-PRIOR TO ASSEMBLING THE SPACER AND FOAM SUPPORT, CLEAN SURFACE OF SPACER TO BE BONDED WITH A CLEANING SOLVENT TO REMOVE ANY RESIDUAL MOLD RELESE. APPLY ONE STRIP OF ADHESIVE TRANSFER TAPE, 9299174 TO MATING SURFACE, CENTRALLY LOCATED AND ASSEMBLE AS SHOWN. ADHESIVE TRANSFER TAPE SHALL NOT EXTEND BEYOND MATING SURFACE.

3-REFERENCE DIMENSIONS MUST COMPLY WITH CORRESPONDING DIMENSIONS ON DRAWING 9299246(REF).

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CURRENT DESIGN ACTIVITY CAGE CODE 19203
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PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 9299245

9300110	REMOVE CRITIC. MARKS		
9299247	REMOVE DWG. 9299		
9300110	REMOVE DWG. 9299		
NEXT ASSY	USED ON		
APPLICATION			

REPRODUCTION PROHIBITED

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ±

ORIGINAL DATE OF DRAWING 17 OCT 1975
DRAFTSMAN LR CHECKER
DATE DATE

U.S. ARMY ARMAMENT COMMAND
PICATINNY ARSENAL, DOVER, NEW JERSEY 07801

SUPPORT ASSEMBLY

SIZE	CAGE CODE NO.	DWG NO.
D	19203	9299245

SCALE 1/1 WGT WT. SHEET

DARPA FORM 1842 Rev. 75